



TOTE TANKS



R and D Tote Tanks



- Reinforced Pad Eyes
- Single Eye For Added Strength

R and D Tote Tank Features

- Certified Tanks Under UN
- Completely Stainless Steel Construction
- Full Integration with our Patented Tote Tank Transporter Racks
- Sweep 90° Discharge
- 2 inch Full Port Opening Valve
- 20 Degree Male Discharge Nipple with End Cap
- Reinforced Pad Eyes (see photos at left)
- Pressure/Vacuum Vent Port
- Anti-Sling Safety Top Standard on ALL Totes
- Quick Release Top Cover
- Forklift Pockets
- Bottom Ends Blocked to Prevent Oversized Forklift Damage
- Extended Legs for Easy Hose Connection



R and D Enterprises

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R and D Cement Tote Tanks



- Sight Glass Tote shown in a 2-Pack Transport Rack

R and D Sight Glass Tote Tank Features

Sight gauges were introduced to tote tanks in the early 1980's, and for the past 28 years users have had problems with shipping, stacking and handling the tote. This new internal sight gauge almost eliminates all of these problems while still allowing the tank volume to be viewed.

- UNDOT compliant
- Heavy duty, 10 gauge 304 or 316 stainless steel construction
- Sloped bottom for virtually 100% discharge
- Top manway with EPDM gasket and bolted clamp ring
- Top fill fitting with fusible cap and lanyard
- Sight glass gauge with integral shut-off valves
- Bottom discharge with lockable, stainless steel ball valve
- Heavy duty lifting lugs/stackable leg positioners



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R and D Offers the Latest Updates in Our Tote Tanks



Bottom Ends Blocked to Prevent Oversized Forklift Damage

- Most totes have 6" legs, the tank is 65" in height and the lifting eyes are 3 ½" above the tank.
- The overall height of a 550 gallon tote tank is 74 ½".
- A 550 gallon tote weighs around 645 lbs.
- The fill volume is 8.46 gallons per inch.
- The totes are 48" on the valve side and 42" across the front.
- All totes have 2" discharge valve, 3" fill cap on a 22" top.
- **Forklift Pockets For Added Safety**

Stainless Safety Tops



Safety Top Advantages

All totes are outfitted with an anti lid pull off safety cover.
Eliminates any sling from having contact with the tote tank lid.

- **Stainless** Material to Hold Shape
- **No Additional Clamping** or Hold Assembly
- **Prevents Sling From Pulling Off Tote Tank Lid**
- **Fits Flush** on top of Tote
- **Universal Fit** on all Tote Tanks
- **Patented**



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See the Difference?

R and D Totes vs The Competition



R and D Tote (left) – Competition (right)

R and D	Competition
 <p>Double-Walled Reinforced Pad Eyes</p>	 <p>Thin, inexpensive pad-eyes</p>
 <p>All of our totes have a 20 degree discharge nipple to allow easy hose attachment</p>	 <p>Screw Off Elbow Increases Chance of Leaking</p>
 <p>Quick-release-lever hold down ring NO TOOLS REQUIRED</p>	 <p>Old, Time-Consuming Nut and Bolt Hold Down Ring</p>



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Top 10 R and D Tote Tank Advantages

		R and D	Competition	Advantages
1	Welded Sweep 90 Degree Discharge Valve	Yes	No	Avoids Leaks by Elimination of three connection points
2	Full Port 2" Valve	Yes	No	Allows fluid to drain at twice the rate
3	20 Degree Male Discharge Valve	Yes	No	Much easier for crew to attach hoses
4	Reinforced Pad-eyes	Yes	No	Double-wall stainless for added strength in stressed areas
5	Pressure/Vacuum vent port	Yes	No	Allows for easier fluid filling and draining
6	Anti—sling Safety Top Standard	Yes	No	Fill port protection and slings no longer get caught.
7	Quick Release Top Opening Ring	Yes	No	No tools required, quick access
8	Forklift Pockets	Yes	No	MUCH safer tote transport, tote won't topple off of forklift during transport
9	Ends blocked for proper forklifts	Yes	No	Stops damage from oversized forklift drivers
10	Extended Legs	Yes	No	Easier to connect hoses for discharge



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